



# Skyrol® Polyester Film

## SW84G

### Product Information

#### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

#### ● Typical Properties

Property	Unit	Value						Test Method
<b>General</b>								
Nominal Thickness	Gauge ( μm )	92 (23)	142 (36)	200 (50)	300 (75)			SKC Method
Density	g/cm <sup>3</sup>	1.5	1.5	1.5	1.5			
<b>Mechanical</b>								
Tensile Strength	Kpsi	MD	23.5	23.0	22.5	22.0		ASTM D882
		TD	30.0	29.5	29.0	28.0		
Elongation At Break	%	MD	130	130	130	130		ASTM D882
		TD	75	75	80	90		
<b>Surface</b>								
Coefficient of Friction	μk (Kinetic)	0.30	0.30	0.30	0.30			ASTM D1894
	μs (Static)	0.39	0.39	0.39	0.38			
<b>Optical</b>								
Whiteness		121	121	121	121			ASTM E313
Light Transmission	%	30	25	16	12			ASTM D1003
Gloss	%	60	60	60	60			ASTM D523 ASTM D 1003
<b>Thermal</b>								
Heat Shrinkage	%	MD	1.5	1.5	1.5	1.5		SKC Method ( 150°Cx30 min )
		TD	0.6	0.6	0.6	0.4		

\* Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> x 9.8  
Kg/mm<sup>2</sup> = Kpi / 1.4223

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee.

Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject.

Unit Correlation: N/mm<sup>2</sup> = Kg/mm<sup>2</sup> x 9.8  
Kg/mm<sup>2</sup> = Kpi / 1.4223

0

Distributed by:



**Piedmont Plastics®**

where solutions take shape

Toll Free: 1.800.277.7898

www.piedmontplastics.com



# Skyrol® Polyester Film

## SW84G

## Product Information

### ● Product Description

Skyrol® **SW84G** white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. **SW84G** is available in a wide range of thickness from 92ga to 1000ga. **SW84G** film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value									Test Method
<b>General</b>											
Nominal Thickness	Gauge ( μm )	<b>400 (100)</b>	<b>500 (125)</b>	<b>600 (150)</b>	<b>700 (175)</b>	<b>750 (188)</b>	<b>945 (240)</b>	<b>1000 (250)</b>			SKC Method
Density	g/cm <sup>3</sup>	1.5	1.5	1.5	1.5	1.5	1.5	1.5			
<b>Mechanical</b>											
Tensile Strength	Kpsi	MD	22.0	22.0	21.0	21.0	20.0	19.0	18.5		ASTM D882
		TD	27.0	26.0	24.0	23.0	22.0	21.0	20.5		
Elongation At Break	%	MD	170	175	175	175	175	175	175		ASTM D882
		TD	115	115	115	115	115	115	115		
<b>Surface</b>											
Coefficient of Friction	μk (Kinetic)	0.30	0.30	0.30	0.30	0.30	0.30	0.30	0.30		ASTM D1894
	μs (Static)	0.38	0.38	0.38	0.38	0.37	0.37	0.37			
<b>Optical</b>											
Whiteness		117	117	116	115	115	115	115			ASTM E313
Light Transmission	%	10	8	7	4	4	3	3			ASTM D1003
Gloss	%	60	60	60	60	60	55	55			ASTM D523 ASTM D 1003
<b>Thermal</b>											
Heat Shrinkage	%	MD	1.4	1.2	1.1	1.1	1.1	1.1	1.1		SKC Method ( 150°Cx30 min )
		TD	0.4	0.4	0.4	0.4	0.3	0.3	0.3		

\* Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> x 9.8  
Kg/mm<sup>2</sup> = Kpi / 1.4223

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee.

Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject.

Unit Correlation: N/mm<sup>2</sup> = Kg/mm<sup>2</sup> x 9.8  
Kg/mm<sup>2</sup> = Kpi / 1.4223

0

Distributed by:



**Piedmont Plastics®**

where solutions take shape

Toll Free: 1.800.277.7898

www.piedmontplastics.com



## SW84G (92ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>92</b> <b>(23)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	23,500 (17) 30,000 (21)	ASTM D 882
Elongation At Break	% MD TD	130 75	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.39	ASTM D1894
<b>Optical</b>			
Whiteness		121	ASTM E 313
Light Transmission	%	30	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.5 0.6	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject.  
Note: Please read the Material Safety Data Sheet(MSDS) carefully prior to use.

Distributed by:



**Piedmont Plastics®**  
where solutions take shape

Toll Free: 1.800.277.7898

www.piedmontplastics.com



## SW84G (142ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	142 (36)	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	23,000 (16) 29,500 (21)	ASTM D 882
Elongation At Break	% MD TD	130 75	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.39	ASTM D1894
<b>Optical</b>			
Whiteness		121	ASTM E 313
Light Transmission	%	25	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.5 0.6	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject. Note: Please read the Material Safety Data Sheet(MSDS) carefully prior to use.

Distributed by:



**Piedmont Plastics®**  
where solutions take shape

Toll Free: 1.800.277.7898  
www.piedmontplastics.com



## SW84G (200ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>200</b> <b>(50)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	22,500 (16) 29,000 (20)	ASTM D 882
Elongation At Break	% MD TD	130 80	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.39	ASTM D1894
<b>Optical</b>			
Whiteness		121	ASTM E 313
Light Transmission	%	16	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.5 0.6	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject.

Note: Please read the Material Safety Data Sheet(MSDS) carefully prior to use.

Distributed by:



**Piedmont Plastics®**  
where solutions take shape

Toll Free: 1.800.277.7898

www.piedmontplastics.com



## SW84G (300ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>300</b> <b>(75)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	22,000 (16) 28,000 (20)	ASTM D 882
Elongation At Break	% MD TD	130 90	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.38	ASTM D1894
<b>Optical</b>			
Whiteness		121	ASTM E 313
Light Transmission	%	12	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.5 0.4	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject.  
Note: Please read the Material Safty Data Sheet(MSDS) carefully prior to use.

Distributed by:



Toll Free: 1.800.277.7898

www.piedmontplastics.com



## SW84G (400ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>400</b> <b>(100)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	22,000 (16) 27,000 (19)	ASTM D 882
Elongation At Break	% MD TD	170 115	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.38	ASTM D1894
<b>Optical</b>			
Whiteness		117	ASTM E 313
Light Transmission	%	10	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.4 0.4	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject. Note: Please read the Material Safety Data Sheet (MSDS) carefully prior to use.

Distributed by:



**Piedmont Plastics®**  
where solutions take shape

Toll Free: 1.800.277.7898

www.piedmontplastics.com



## SW84G (500ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>500</b> <b>(125)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	22,000 (16) 26,000 (18)	ASTM D 882
Elongation At Break	% MD TD	175 115	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.38	ASTM D1894
<b>Optical</b>			
Whiteness		117	ASTM E 313
Light Transmission	%	8	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.2 0.4	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject. Note: Please read the Material Safety Data Sheet(MSDS) carefully prior to use.

Distributed by:



**Piedmont Plastics®**  
where solutions take shape

Toll Free: 1.800.277.7898

www.piedmontplastics.com





## SW84G (600ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>600</b> <b>(150)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	21,000 (15) 24,000 (17)	ASTM D 882
Elongation At Break	% MD TD	175 115	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.38	ASTM D1894
<b>Optical</b>			
Whiteness		116	ASTM E 313
Light Transmission	%	7	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.1 0.4	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject. Note: Please read the Material Safety Data Sheet(MSDS) carefully prior to use.

Distributed by:



**Piedmont Plastics®**  
where solutions take shape

Toll Free: 1.800.277.7898  
www.piedmontplastics.com



## SW84G (700ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>700</b> <b>(175)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	21,000 (15) 23,000 (16)	ASTM D 882
Elongation At Break	% MD TD	175 115	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.38	ASTM D1894
<b>Optical</b>			
Whiteness		115	ASTM E 313
Light Transmission	%	4	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.1 0.4	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject. Note: Please read the Material Safety Data Sheet(MSDS) carefully prior to use.

Distributed by:



**Piedmont Plastics®**  
where solutions take shape

Toll Free: 1.800.277.7898  
www.piedmontplastics.com



## SW84G (750ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>750</b> <b>(188)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	20,000 (14) 22,000 (15)	ASTM D 882
Elongation At Break	% MD TD	175 115	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.37	ASTM D1894
<b>Optical</b>			
Whiteness		115	ASTM E 313
Light Transmission	%	4	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.1 0.3	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject. Note: Please read the Material Safety Data Sheet(MSDS) carefully prior to use.

Distributed by:



**Piedmont Plastics®**  
where solutions take shape

Toll Free: 1.800.277.7898

www.piedmontplastics.com



## SW84G (945ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>945</b> <b>(240)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi      MD (Kg/mm <sup>2</sup> )    TD	19,000 (13) 21,000 (15)	ASTM D 882
Elongation At Break	%      MD TD	175 115	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.37	ASTM D1894
<b>Optical</b>			
Whiteness		115	ASTM E 313
Light Transmission	%	3	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	%      MD TD	1.1 0.3	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject. Note: Please read the Material Safety Data Sheet(MSDS) carefully prior to use.

Distributed by:



## Piedmont Plastics®

where solutions take shape

Toll Free: 1.800.277.7898

www.piedmontplastics.com



## SW84G (1000ga)

## Product Information

### ● Product Description

Skyrol® SW84G white opaque polyester film with an adhesion promoting chemical treatment on both sides. It provides enhanced adhesion to coatings, inks and adhesives. SW84G is available in a wide range of thickness from 92ga to 1000ga. SW84G film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

### ● Typical Properties

Property	Unit	Value	Test Method
<b>General</b>			
Nominal Thickness	(Gauge) µm	<b>1000</b> <b>(250)</b>	SKC Method
Density	g/cm <sup>3</sup>	1.5	
<b>Mechanical</b>			
Tensile Strength	psi MD (Kg/mm <sup>2</sup> ) TD	18,500 (13) 20,500 (14)	ASTM D 882
Elongation At Break	% MD TD	175 115	ASTM D 882
<b>Surface</b>			
Coefficient of Friction	µk (Kinetic) µs (Static)	0.30 0.37	ASTM D1894
<b>Optical</b>			
Whiteness		115	ASTM E 313
Light Transmission	%	3	ASTM D 1003
Gloss	%	60	ASTM D 523
<b>Thermal</b>			
Heat Shrinkage	% MD TD	1.1 0.3	SKC Method ( 150°Cx30 min )

Unit Correlation : N/mm<sup>2</sup> = Kg/mm<sup>2</sup> × 9.8  
Kg/mm<sup>2</sup> = psi / 1422.3

SKCA-A-13

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiency of the subject. Note: Please read the Material Safety Data Sheet(MSDS) carefully prior to use.

Distributed by:



**Piedmont Plastics®**  
where solutions take shape

Toll Free: 1.800.277.7898

www.piedmontplastics.com