





Product Information

Product Description

Skyrol® SG00 is an untreated slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 is available in a wide range of thickness from 60ga to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications. SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit						Value			Test Method
General										
Nominal	Gauge		60	75	92	142				SKC Method
Thickness	(μm)		(15)	(19)	(23)	(36)				SKC Method
Mechanical										
Tensile	Kpsi	MD	43.0	40.0	35.0	33.0				ASTM D882
Strength	προι	TD	40.0	38.0	37.5	34.5				ASTWI DOOZ
Elongation	%	MD	125	130	140	150				ASTM D882
At Break	70	TD	110	115	120	120				AGTW DOOZ
Surface										
Coefficient	μk (Kin	etic)	0.32	0.32	0.32	0.32				ASTM D1894
of Friction	μs (St	atic)	0.37	0.37	0.37	0.37				
Surface Tension	Dyne		45	45	45	45				ASTM D2578
Optical										
Haze	%		3.2	3.5	3.8	4.8				ASTM D1003
Light Transmission	%		89.8	89.5	89.3	89.1				ASTM D1003
Gloss	% %		161.0	160.5	160.5	157.5				ASTM D523 ASTM D 1603
Thermal	/0									A011VID 1003
Heat	%	MD	1.7	1.7	1.6	1.5				SKC Method
Shrinkage		TD	1.5	1.5	1.5	0.6				(150°C×30 min)

^{*} Unit Correlation: N/mm² = Kg/mm² x 9.8 $Kg/mm^2 = Kpi / 1.4223$

SKCA-E-10

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiecy of the subject. 0 Note: Please read the Material Safty Data Sheet(MSDS) carefully prior to use.

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Skyrol®

Polyester Film

SG00 (60ga)

Product Information

Product Description

Skyrol® **SG00** is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. **SG00** film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications. **SG00** film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

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Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	<mark>60</mark> (15)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	43,000 (30) 40,000 (28)	ASTM D 882
Elongation At Break	% MD TD	125 110	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.32 0.37	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	3.2	ASTM D 1003
Light Transmission	%	89.8	ASTM D 1003
Gloss	%	161	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	1.7 1.5	SKC Method (150°C×30 min)

Unit Correlation: $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

SKCA-E-10

SG00 (75ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications. SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	75 (19)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	40,000 (28) 38,000 (27)	ASTM D 882
Elongation At Break	% MD TD	130 115	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.32 0.37	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	3.5	ASTM D 1003
Light Transmission	%	89.5	ASTM D 1003
Gloss	%	160.5	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	1.7 1.5	SKC Method (150°C×30 min)

Unit Correlation: N/mm² = Kg/mm² x 9.8 $Kg/mm^2 = psi / 1422.3$

SKCA-E-10

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SG00 (92ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications.

SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	<mark>92</mark> (23)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	35,000 (25) 37,500 (26)	ASTM D 882
Elongation At Break	% MD TD	140 120	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.32 0.37	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	3.8	ASTM D 1003
Light Transmission	%	89.3	ASTM D 1003
Gloss	%	160.5	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	1.6 1.5	SKC Method (150°C×30 min)

Unit Correlation: $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

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SG00 (142ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications.

SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	142 (36)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	33,000 (23) 34,500 (24)	ASTM D 882
Elongation At Break	% MD TD	150 120	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.32 0.37	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	4.8	ASTM D 1003
Light Transmission	%	89.1	ASTM D 1003
Gloss	%	157.5	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	1.5 0.6	SKC Method (150°C×30 min)

Unit Correlation : $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

SKCA-E-10

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SG00

Product Information

Product Description

Skyrol® SG00 is an untreated slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 is available in a wide range of thickness from 60ga to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay. dust cap and general purpose applications. SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit			Value					Test Method			
General Nominal Thickness	Gauge (μm)	Э	200 (50)	275 (70)	300 (75)	380 (96.5)	400 (100)	500 (125)	600 (150)	<mark>700</mark> (175)	1000 (250)	SKC Method
Mechanical												
Tensile Strength	Kpsi	MD TD	29.5 31.5	28.0 31.0	27.5 30.0	27.0 28.5	26.5 28.0	26.0 28.0	25.0 26.0	24.0 25.0	24.5 23.0	ASTM D882
Elongation At Break	%	MD TD	165 120	170 120	175 120	180 120	185 120	190 130	210 155	215 160	250 180	ASTM D882
Surface Coefficient	μk (Kir	ootic)	0.32	0.33	0.33	0.33	0.33	0.34	0.34	0.34	0.34	ASTM D1894
of Friction		tatic)	0.37	0.38	0.38	0.38	0.38	0.34	0.39	0.39	0.39	ASTWID1094
Surface Tension	Dyne		45	45	45	45	45	45	45	45	45	ASTM D2578
Optical												
Haze	%		6.0	8.0	8.5	10.0	10.5	12.0	14.0	18.0	25.0	ASTM D1003
Light Transmission	%		88.7	88.5	88.4	88.0	87.9	87.8	87.4	87.0	86.0	ASTM D1003
Gloss	% %		157.0	154.0	153.5	153.0	152.5	150.0	147.5	145.0	135.0	ASTM D523 ASTM D 1003
Thermal	70											ASTIVID 1003
Heat	%	MD	2.5	3.0	3.0	3.0	2.8	2.7	2.5	2.3	2.3	SKC Method
Shrinkage		TD	0.8	1.0	1.0	1.0	1.0	1.0	1.0	1.0	1.0	(190°C×20 min)

* Unit Correlation: N/mm² = Kg/mm² x 9.8 $Kg/mm^2 = Kpi / 1.4223$

SKCA-E-10

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SG00 (200ga)

Product Information

Product Description

Skyrol® **SG00** is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. **SG00** film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications. **SG00** film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	200 (50)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	29,500 (21) 31,500 (22)	ASTM D 882
Elongation At Break	% MD TD	165 120	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.32 0.37	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	6.0	ASTM D 1003
Light Transmission	%	88.7	ASTM D 1003
Gloss	%	157	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	2.5 0.8	SKC Method (190°C×20 min)

Unit Correlation : N/mm² = Kg/mm² × 9.8 Kg/mm^2 = psi / 1422.3

SKCA-E-10

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Note: Please read the Material Safty Data Sheet(MSDS) carefully prior to use.

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SG00 (275ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications. SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	<mark>275</mark> (70)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	28,000 (20) 31,000 (22)	ASTM D 882
Elongation At Break	% MD TD	170 120	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.33 0.38	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	8.0	ASTM D 1003
Light Transmission	%	88.5	ASTM D 1003
Gloss	%	154	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	3.0 1.0	SKC Method (190°C×20 min)

Unit Correlation : $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

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SG00 (300ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications.

SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	300 (75)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	27,500 (19) 30,000 (21)	ASTM D 882
Elongation At Break	% MD TD	175 120	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.33 0.38	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	8.5	ASTM D 1003
Light Transmission	%	88.4	ASTM D 1003
Gloss	%	153.5	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	3.0 1.0	SKC Method (190°C×20 min)

Unit Correlation : $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

SKCA-E-10

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SG00 (380ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications.

SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	380 (96.5)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	27,000 (19) 28,500 (20)	ASTM D 882
Elongation At Break	% MD TD	180 120	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.33 0.38	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	10.0	ASTM D 1003
Light Transmission	%	88	ASTM D 1003
Gloss	%	153	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	2.8 1.0	SKC Method (190°C×20 min)

Unit Correlation : $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

SKCA-E-10

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SG00 (400ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications.

SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	400 (100)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	26,500 (19) 28,000 (20)	ASTM D 882
Elongation At Break	% MD TD	185 120	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.33 0.38	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	10.5	ASTM D 1003
Light Transmission	%	87.9	ASTM D 1003
Gloss	%	152.5	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	2.8 1.0	SKC Method (190°C×20 min)

Unit Correlation : $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

SKCA-E-10

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SG00 (500ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications.

SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	500 (125)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	26,000 (18) 28,000 (20)	ASTM D 882
Elongation At Break	% MD TD	190 130	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.34 0.39	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	12.0	ASTM D 1003
Light Transmission	%	87.8	ASTM D 1003
Gloss	%	150	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	2.7 1.0	SKC Method (190°C×20 min)

Unit Correlation : $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

SKCA-E-10

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SG00 (600ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications.

SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	<mark>600</mark> (150)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	25,000 (18) 26,000 (18)	ASTM D 882
Elongation At Break	% MD TD	210 155	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.34 0.39	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	14.0	ASTM D 1003
Light Transmission	%	87.4	ASTM D 1003
Gloss	%	147.5	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	2.3 1.0	SKC Method (190°C×20 min)

Unit Correlation : $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

This Information is the best currently available on the subject. The results should, however, only be regarded as a general guide to material properties and not as a guarantee. Some of the properties can be changed as a result of supplier's efforts to improve the quality or production efficiecy of the subject. Note: Please read the Material Safty Data Sheet(MSDS) carefully prior to use.

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SG00 (700ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications.

SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	700 (175)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	24,000 (17) 25,000 (18)	ASTM D 882
Elongation At Break	% MD TD	215 160	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.34 0.39	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	18.0	ASTM D 1003
Light Transmission	%	87	ASTM D 1003
Gloss	%	145	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	2.3 1.0	SKC Method (190°C×20 min)

Unit Correlation: $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

SKCA-E-10

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SG00 (1000ga)

Product Information

Product Description

Skyrol® SG00 is a slightly rough-surfaced and hazy polyester film to enhance handling and runnability. SG00 film is available in a wide range of thickness from 60ga up to 1000ga and is extensively used for drafting, release sheet, lamination, protection, collar stay, dust cap and general purpose applications.

SG00 film is FDA approved for direct food contact in compliance with FDA 21 CFR 177.1630 (f).

Typical Properties

Property	Unit	Value	Test Method
General			
Nominal Thickness	(Gauge) μm	1000 (250)	SKC Method
Mechanical			
Tensile Strength	psi MD (Kg/mm²) TD	24,500 (17) 23,000 (16)	ASTM D 882
Elongation At Break	% MD TD	250 180	ASTM D 882
Surface			
Coefficient of Friction	μk (Kinetic) μs (Static)	0.34 0.39	ASTM D1894
Surface Tension	Dyne	45	ASTM D 2578
Optical			
Haze	%	25.0	ASTM D 1003
Light Transmission	%	86	ASTM D 1003
Gloss	%	135	ASTM D 523
Thermal			
Heat Shrinkage	% MD TD	2.3 1.0	SKC Method (190°C×20 min)

Unit Correlation : $N/mm^2 = Kg/mm^2 \times 9.8$ $Kg/mm^2 = psi / 1422.3$

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