

SUSTAPEEK

	ASTM Test method	Unit	Value
Physical Properties			
Specific Gravity	D792	g/cm ³	1.32
Water Absorption 24 hours	D570	%	0.1
Water Absorption Saturation	D570	%	0.5
Dissipation Factor	D150	1 MHz	0.003
Mechanical Properties			
Hardness	D785	Shore D	D85
Rockwell Hardness	D785	M	M105
Rockwell Hardness	D785	R	R126
Tensile Strength at yield 73 °F	D638	psi	16,000
Tensile Modulus	D638	psi	500,000
Elongation at Break	D638	%	20
Flexural Strength	D790	psi	25,000
Flexural Modulus	D790	psi	600,000
Compressive Strength	D695	psi	18,000
Shear Strength	D732	psi	7,700
Izod Impact, Notched	D256	ft-lb/in	1.2
Coefficient of Friction, Dynamic	-	-	0.4
Thermal properties			
CTE, linear	D696	in/in/°F	2.6x10 ⁻⁵
Melting Point	D3418	°F	630
Continuous Use	-	°F	480
Thermal Conductivity	-	in/hr/ft ² /F°	1.73
Deflection Temperature at 1.8Mpa (66psi)	D648	°F	360
Deflection Temperature at 1.8Mpa (264psi)	D648	°F	320
Flammability, UL94	-	1/8 inch	V-0
Electrical properties			
Dielectric constant	D150	-	3.3
Surface resistivity	D257	Ohm/cm	10 ¹⁵
Dielectric strength	D149	V/mil	480
Compliance Properties			
FDA	-	-	Yes

The data stated above are average values ascertained by statistical tests on a regular basis. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.

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