

Quadrant EPP Proteus® O&P PP Natural Homopolymer Polypropylene (ASTM Product Data Sheet)

Categories: Polymer; Thermoplastic; Polypropylene (PP); Polypropylene, Molded

- Material Notes:**
- High impact resistance strength
 - Better resistance to cracking at low temperatures than Homopolymer Polypropylene
 - More pliable than homopolymer
 - Meets food handling guidelines
 - Chemical- and corrosion-resistant
 - No moisture absorption
 - FDA and 3-A Dairy Compliant Thermoforming performance
 - Used for orthotic & prosthetic applications
 - Rigid form of polypropylene used where high stiffness is required
 - Typical Flexural Modulus: 195,000 PSI
 - Lot-to-lot consistency and formability

Physical Properties	Metric	English	Comments
Specific Gravity	0.910 g/cc	0.910 g/cc	ASTM D792
Mechanical Properties	Metric	English	Comments
Hardness, Shore D	78	78	ASTM D2240
Tensile Strength	33.1 MPa	4800 psi	ASTM D638
Elongation at Break	400 %	400 %	ASTM D638
Elongation at Yield	14 %	14 %	ASTM D638
Tensile Modulus	1.31 GPa	190 ksi	ASTM D638
Flexural Strength	33.1 MPa	4800 psi	ASTM D790
Flexural Modulus	1.34 GPa	195 ksi	ASTM D790
Compressive Strength	34.5 MPa	5000 psi	10% Def.; ASTM D695
Compressive Modulus	1.38 GPa	200 ksi	ASTM D695
Izod Impact, Notched	0.641 J/cm	1.20 ft-lb/in	ASTM D256 Type A
Coefficient of Friction, Dynamic	0.25	0.25	Dry vs. Steel; QTM55007
Electrical Properties	Metric	English	Comments
Volume Resistivity	>= 1.00e+15 ohm-cm	>= 1.00e+15 ohm-cm	ASTM D257
Surface Resistivity per Square	>= 1.00e+15 ohm	>= 1.00e+15 ohm	ASTM D257
Thermal Properties	Metric	English	Comments
Melting Point	164 °C	327 °F	Crystalline, Peak; ASTM D3418
Maximum Service Temperature, Air	82.2 °C	180 °F	Long Term
Deflection Temperature at 1.8 MPa (264 psi)	98.9 °C	210 °F	ASTM D648
Flammability, UL94	HB	HB	1/8 inch (Estimated Rating)
Compliance Properties	Metric	English	Comments
3A-Dairy	No	No	
Canada AG	No	No	
FDA	Yes	Yes	
NSF	No	No	
USDA	No	No	
USP Class VI	No	No	
Chemical Resistance Properties	Metric	English	Comments
Acids, Strong (pH 1-3)	Acceptable	Acceptable	
Acids, Weak	Acceptable	Acceptable	
Alcohols	Acceptable	Acceptable	
Alkalies, Strong (pH 11-14)	Acceptable	Acceptable	
Alkalies, Weak	Acceptable	Acceptable	
Chlorinated Solvents	Unacceptable	Unacceptable	
Conductive / Static Dissipative	No	No	
Continuous Sunlight	Limited	Limited	
Hot Water / Steam	Limited	Limited	
Hydrocarbons - Aliphatic	Unacceptable	Unacceptable	
Hydrocarbons - Aromatic	Unacceptable	Unacceptable	
Inorganic Salt Solutions	Acceptable	Acceptable	
Ketones, Esters	Unacceptable	Unacceptable	

Descriptive Properties

Machinability

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1-10, 1=Easier to Machine