



Introducing a new line of specially formulated  
**Weld-On® Plumbing Cements**



# Making plumbing easier. Again.



With the introduction of WELD-ON® solvent cement in 1958, IPS Corporation changed the U.S. plumbing industry by making plastic pipe installation easy, timesaving and convenient. We've never stopped innovating, continually refining our products and manufacturing processes to assure outstanding, consistent quality. Our new line of Weld-On® Plumbing Cements is built on our 50+ year tradition of excellence to assure the reliable performance you've come to expect from the Weld-On® brand.

Weld-On Plumbing Cements are formulated for easier installation as well as improved installer safety and comfort. Low odor, low VOC Plumbing Cements are environmentally friendly, and friendly on the jobsite. Benefits include:

- **High Quality Performance** with excellent installation properties.
- **User Friendly.** Reduced fumes and odor for the comfort and well-being of pipe installers.
- **Environmentally Responsible. LEED® Compliant (Leadership in Energy and Environmental Design).** Credit can be gained through the use of Weld-On Low VOC products. This program, developed by the US Green Building Council, uses SCAQMD Rule 1168 as a benchmark to qualify one credit\* toward LEED certification for green building.
- **Meet ASTM Standards** for solvent cements used for plastic pipe installation.†
- **NSF, UPC and/or CSA Listed.**



All low VOC  
All the time

## What makes Weld-On the first choice of professional plumbers?

It's not just what's in the can – it's what behind the can:

- Unquestionable quality – the result of years of engineering expertise and manufacturing excellence
- Non-stop innovation – including the industry's first complete all LOW VOC product line
- Unmatched customer support – From training and trouble-shooting to a live technical hotline

\* LEED Green Building Rating System For New Construction & Major Renovations Version 2.2 (Indoor Environmental Air Quality: EQ Credit 4.1 Low-Emitting Materials - Adhesives & Sealants)

† Refer to individual solvent cement for specific ASTM Standards, NSF, UPC and/or CSA Listings.

# Weld-On® Plumbing Cements

## 780™ PVC Regular-Bodied, Fast-Setting for Plumbing Applications



- Formulated for all classes and schedules with interference fit through 4" (110 mm) diameter (not for Schedule 80)
- Regular-bodied, fast-setting, low-VOC PVC cement
- Available in clear

Product Code	Contents	Product Description	Color	Model No.	UPC Barcode	ft <sup>3</sup> /Case	Units/Case	Lbs./Case
14004	1/4 Pint	Can with Applicator Cap	Clear	14004	012181-140048	0.29	24	8
14003	1/2 Pint	Can with Applicator Cap	Clear	14003	012181-140031	0.41	24	15
14002	Pint	Can with Applicator Cap	Clear	14002	012181-140024	0.42	12	14
14001	Quart	Can with Applicator Cap	Clear	14001	012181-140017	0.78	12	27
14000	Gallon	Can with Screw-on Cap	Clear	14000	012181-140000	1.21	6	52

## 781™ PVC Medium-Bodied, Fast-Setting for Plumbing Applications



- Medium-bodied, fast-setting, low-VOC PVC cement
- Formulated for all classes and schedules with interference fit through 6" (160 mm) diameter, Schedule 80 through 4" (110 mm) diameter
- Can be used without primer on non-pressure systems if local codes permit
- Available in clear and gray

Product Code	Contents	Product Description	Color	Model No.	UPC Barcode	ft <sup>3</sup> /Case	Units/Case	Lbs./Case
14009	1/4 Pint	Can with Applicator Cap	Clear	14009	012181-140093	0.29	24	8
14008	1/2 Pint	Can with Applicator Cap	Clear	14008	012181-140086	0.41	24	15
14007	Pint	Can with Applicator Cap	Clear	14007	012181-140079	0.42	12	14
14006	Quart	Can with Applicator Cap	Clear	14006	012181-140062	0.78	12	27
14005	Gallon	Can with Screw-on Cap	Clear	14005	012181-140055	1.21	6	52
14014	1/4 Pint	Can with Applicator Cap	Gray	14014	012181-140147	0.29	24	8
14013	1/2 Pint	Can with Applicator Cap	Gray	14013	012181-140130	0.41	24	15
14012	Pint	Can with Applicator Cap	Gray	14012	012181-140123	0.42	12	14
14011	Quart	Can with Applicator Cap	Gray	14011	012181-140116	0.78	12	27
14010	Gallon	Can with Screw-on Cap	Gray	14010	012181-140109	1.21	6	52

## 782™ PVC Heavy-Bodied, Medium-Setting for Plumbing Applications



- Heavy-bodied, medium-setting, low-VOC PVC cement
- Formulated for all classes and schedules with interference fit through 12" (315 mm) diameter (non-pressure applications only up to 18")
- Good gap-filling properties
- Medium-setting times allow more working time in warm weather
- Available in clear and gray

Product Code	Contents	Product Description	Color	Model No.	UPC Barcode	ft <sup>3</sup> /Case	Units/Case	Lbs./Case
14019	1/4 Pint	Can with Applicator Cap	Clear	14019	012181-140192	0.29	24	8
14018	1/2 Pint	Can with Applicator Cap	Clear	14018	012181-140185	0.41	24	15
14017	Pint	Can with Applicator Cap	Clear	14017	012181-140178	0.42	12	14
14016	Quart	Can with Applicator Cap	Clear	14016	012181-140161	0.78	12	27
14015	Gallon	Can with Screw-on Wide Mouth Cap	Clear	14015	012181-140154	1.21	6	52
14023	1/2 Pint	Can with Applicator Cap	Gray	14023	012181-140239	0.41	24	15
14022	Pint	Can with Applicator Cap	Gray	14022	012181-140222	0.42	12	14
14021	Quart	Can with Applicator Cap	Gray	14021	012181-140215	0.78	12	28
14020	Gallon	Can with Screw-on Wide Mouth Cap	Gray	14020	012181-140208	1.21	6	53

## 713™ CPVC Regular-Bodied, Fast-Setting for Plumbing Applications



- Regular-bodied, fast-setting, low-VOC CPVC cement
- Formulated for copper tube and Schedule 40 pipe and fittings with interference fit through 2" (63 mm) diameter
- Suitable for potable water to 180° F (82° C)
- Can be used without primer if local codes permit
- Available in orange

Product Code	Contents	Product Description	Color	Model No.	UPC Barcode	ft <sup>3</sup> /Case	Units/Case	Lbs./Case
10129	1/4 Pint	Can with Applicator Cap	Orange	107130651	012181-101292	0.29	24	8
10128	1/2 Pint	Can with Applicator Cap	Orange	107130641	012181-101285	0.41	24	15
10127	Pint	Can with Applicator Cap	Orange	107130631	012181-101278	0.42	12	14
10126	Quart	Can with Applicator Cap	Orange	107130621	012181-101261	0.78	12	27



## 773™ ABS Black, Medium-Bodied, Fast-Setting for Plumbing Applications



- Formulated for all classes and schedules with interference fit through 8" (200 mm) diameter
- Medium-bodied, fast-setting, low VOC ABS cement
- Available in black

Product Code	Contents	Product Description	Color	Model No.	UPC Barcode	ft <sup>3</sup> /Case	Units/Case	Lbs./Case
10246	1/4 Pint	Can with Applicator Cap	Black	107730351	012181-102466	0.29	24	8
10245	1/2 Pint	Can with Applicator Cap	Black	107730341	012181-102459	0.41	24	14
10244	Pint	Can with Applicator Cap	Black	107730331	012181-102442	0.42	12	13
10243	Quart	Can with Applicator Cap	Black	107730321	012181-102435	0.78	12	26
10241	Gallon	Can with Screw-on Cap	Black	107730311	012181-102411	1.21	6	50

## 778™ ABS Black, Medium-Bodied, Fast-Setting for Plumbing Applications



- Formulated for all classes and schedules with interference fit through 8" (200 mm) diameter
- Medium-bodied, fast-setting, low VOC ABS cement
- Available in black

Product Code	Contents	Product Description	Color	Model No.	UPC Barcode	ft <sup>3</sup> /Case	Units/Case	Lbs./Case
13536*	1/4 Pint	Can with Applicator Cap	Black	13536	012181-135365	0.22	24	8
13535*	1/2 Pint	Can with Applicator Cap	Black	13535	012181-135358	0.37	24	14
13534*	Pint	Can with Applicator Cap	Black	13534	012181-135341	0.36	12	13
13533*	Quart	Can with Applicator Cap	Black	13533	012181-135334	0.67	12	26
13537*	Gallon	Can with Screw-on Cap	Black	13537	012181-135372	1.07	6	50
13650	1/2 Pint	Can with Applicator Cap	Black	13650	012181-136508	0.37	24	14
13649	Pint	Can with Applicator Cap	Black	13649	012181-136492	0.36	12	13
13648	Quart	Can with Applicator Cap	Black	13648	012181-136485	0.67	12	26
13647	Gallon	Can with Screw-on Cap	Black	13647	012181-136478	1.07	6	50

\*Product is regular VOC.

## Plumbing Primer



- Essential for proper softening and preparation of PVC and CPVC pipe and fitting surfaces
- Quality low VOC formulation
- Available in purple and clear

Product Code	Contents	Product Description	Color	Model No.	UPC Barcode	ft <sup>3</sup> /Case	Units/Case	Lbs./Case
14028	1/4 Pint	Can with Applicator Cap	Purple	14028	012181-140284	0.29	24	7
14027	1/2 Pint	Can with Applicator Cap	Purple	14027	012181-140277	0.41	24	14
14026	Pint	Can with Applicator Cap	Purple	14026	012181-140260	0.42	12	13
14025	Quart	Can with Applicator Cap	Purple	14025	012181-140253	0.78	12	25
14024	Gallon	Can with Screw-on Cap	Purple	14024	012181-140246	1.21	6	49
14033	1/4 Pint	Can with Applicator Cap	Clear	14033	012181-140338	0.29	24	7
14032	1/2 Pint	Can with Applicator Cap	Clear	14032	012181-140321	0.41	24	14
14031	Pint	Can with Applicator Cap	Clear	14031	012181-140314	0.42	12	13
14030	Quart	Can with Applicator Cap	Clear	14030	012181-140307	0.78	12	25
14029	Gallon	Can with Screw-on Cap	Clear	14029	012181-140291	1.21	6	49

## C-65™ Clear Cleaner for PVC/CPVC/ABS/Styrene for Plumbing Applications



- Low VOC cleaner for removal of oil and grease from the surfaces of PVC, CPVC, ABS and STYRENE pipe and fittings
- Recommended for use before priming of pipe and fittings

Product Code	Contents	Product Description	Color	Model No.	UPC Barcode	ft <sup>3</sup> /Case	Units/Case	Lbs./Case
10204	1/4 Pint	Can with Applicator Cap	Clear	107650051	012181-102046	0.29	24	7
10203	1/2 Pint	Can with Applicator Cap	Clear	107650041	012181-102039	0.41	24	14
10202	Pint	Can with Applicator Cap	Clear	107650031	012181-102022	0.42	12	13
10201	Quart	Can with Applicator Cap	Clear	107650021	012181-102015	0.78	12	25
10200	Gallon	Can with Screw-on Cap	Clear	107650011	012181-102008	1.21	6	49